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57.0503 GB NP

29SEP03 E840551-1 D02831  
F01/7700 0.00-0322702.2

#### 2. Patent application number

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0322702.2

#### 3. Full name, address and postcode of the or of each applicant (underline all surnames)

Schlumberger Holdings Limited

29 SEP 2003

PO Box 71  
Craigmuir Chambers  
Road Town, Tortola  
British Virgin Islands

7236326001

Patents ADP number (if you know it)

British Virgin Islands

#### 4. Title of the invention

ISOKINETIC SAMPLING

#### 5. Name of your agent (if you have one)

William L. WANG

Schlumberger Cambridge Research Limited  
High Cross  
Madingley Road  
Cambridge CB3 0EL  
UK

Patents ADP number (if you know it)

762616100

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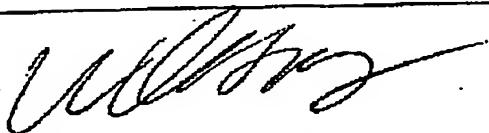
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William L. WANG,  
01223 325268

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DUPLICATE

1

### Isokinetic Sampling

The present invention relates to isokinetic sampling. It is particularly, but not exclusively, 5 related to methods and apparatuses for carrying out isokinetic sampling, and in particular isokinetic sampling in oilfield applications.

In oilfield applications, as in many other fields, 10 it is important to be able to analyse the composition and properties of a multi-phase fluid stream, such as a gas-condensate stream or a wet-gas stream. In particular it is desired to know the quantity of the various phases of the flow, for example by knowing the gas-oil ratio (GOR) 15 or the condensate-gas ratio (GCR). It is also desired to know the properties of the various phases, for example their pressure, volume and temperature (PVT) relationships.

For example, the prediction of fluid phase behavior 20 and reservoir simulation models based on equations-of-state (EOS) typically requires high quality PVT data.

PVT data are also often needed for flow assurance in wells and transport lines.

Furthermore, PVT data often have a significant 25 impact on processing facility designs and specifications, and therefore on the profitability of gas-oil field.

However, to accurately determine the PVT properties and composition of reservoir fluid, representative fluid samples are required. Common analysis sampling procedures 30 suffer from deficiencies in either or both of their accuracy and their ability to cope with high flow rates.

For example, a high-rate gas condensate well producing 5-100 MMscf (Millions standard cubic feet)/day with a gas-oil ratio of 3k-100k scf/bbl (CGR from 0 to 200 bbl/MMscf) (bbl = barrel of liquid; 1 m<sup>3</sup> = 6.29 bbl), 5 can often overwhelm a test-separator, causing liquid carry-over in the separator gas outlet line, thereby providing poor measurement of the GOR and non-representative PVT samples (if the carry-over is not measured and corrected for). This normally also results 10 in poor recombination ratios. Gas condensate wells are particularly problematic for sampling as large volumes of gas are associated with only small volumes of liquid, and the phase behavior will be highly sensitive to the quantity and composition of the liquid phase.

15 Wellhead sampling is therefore considered to be the only practical method of obtaining reliable test data for such applications. Isokinetic sampling at a wellhead of a multiphase fluid is desirable since, if achieved, it means that the sample of the fluid is at the same 20 pressure, temperature and velocity as the main flow stream, and therefore will have identical properties to that main flow stream.

25 A known wellhead sampling system is shown schematically in Figure 1, which is taken from Dybdahl and Hjermstad "A systematic approach to sampling during well testing", Society of Petroleum Engineers (SPE) paper 69427, SPE Latin America & Caribbean Petroleum Engineering Conference, Buenos, Argentina, 25-28 March 30 2001 (see also the paper by Henk et al. "Testing of gas condensate reservoirs - sampling, test design and analysis", SPE paper 68668, SPE Asia Pacific Oil & Gas

Conference, Jakarta, Indonesia, 17-19 April 2001). Such a system is, for example, produced by Petrotech under their IsoSplit(TM) wellhead sampling and separator sampling services.

5 The wellhead sampling system of Figure 1 consists of two parts.

The first part is a wellhead mixing/sampling manifold 1010, which is positioned upstream of the choke manifold 1030, and has a focusing-action static mixing 10 1015 (see GB 2301297 & US 5894080; a similar mixing device is shown in Figure 2a) for collecting liquid at the wall of the pipe and distributing it into the main flow stream. A sampling probe 1020 is radially inserted downstream of the mixer 1015 for withdrawing a 15 sample of the main flow stream.

The second part is an on-site laboratory 1050 (also called a "Mini-lab"), which processes the sampled stream to measure the condensate-gas ratio (CGR). PVT samples for compositional characterization are taken.

20 As described in SPE paper 68668, the liquid distribution across the flow pipe of Figure 1 will vary, and either a mixing device or a traversing probe has to be used in order to have a split stream sample with the correct gas condensate ratio. As described in SPE paper 25 69427, the probe traversing enables sampling at multiple points across the pipe and the subsequent correction for the droplet and velocity distribution. It is stated in SPE 68668 that the liquid collected from the wall by the focusing-action mixer 1015 is distributed homogeneously 30 into the flowing gas stream. However, our own gas-liquid ratio (GLR) profile measurement shown in Figure 2b, for a mixer design (shown in Figure 2a) similar to the

focussing-action mixer 1015, indicates a liquid-rich jet at the central region of the sampling cross section. The GLR measured at such points will be a gross underestimate of the pipe average value. Figure 2b shows a 5 70% error in the GLR at the pipe centre, with respect to the pipe reference GLR.

SPE paper 68668 also states that sample withdrawal through the sampling probe 20 from the main stream is performed at an isokinetic sampling rate, i.e. at the 10 same linear velocity as the wellhead fluid stream, which is necessary to sample the gas and liquid phase in the correct ratio. This isokinetic sampling rate is said to be calculated from the probe size and the gas flow rate measured at the test separator.

15 This approach has at least the following disadvantages:

- 1) A test separator is needed for wellhead sampling operations, which is bulky and expensive (Figure 1).
- 20 2) The test separator can be overwhelmed by high-rate gas wells, leading to liquid carry-over in the separator gas outlet line. This can result in an inaccurate main-stream gas rate measurement used to set the isokinetic sampling rate.
- 25 3) The main-flow gas rate can fluctuate, for example due to changes in the liquid loading. This unsteadiness in the main flow rate can cause the separator gas rate measurement to be unreliable (see SPE paper 76766, by B.C. Theuveny and P. Mehdizadeh 30 "Multiphase flowmeter application for well

and fiscal allocation", Alaska, 20-22 May 2002), leading to unreliable isokinetic sampling.

4) Isokinetic sampling rate control based on

5 measured main-stream gas flow rates can lead to errors when liquid loading becomes relatively high.

WO00/49370 describes a method for measuring the liquid and gas flow rates of a multi-phase fluid stream 10 including withdrawing a portion of the overall flow rate under "isokinetic conditions". The sampled portion forms approximately 5% to 15% of the total flow rate.

The methods and apparatus disclosed in WO00/49370 do not independently measure the main flow stream, but 15 instead derive measurements of the main flow stream from the effect of the sampling operation on the flow stream. Furthermore, although the methods described are claimed to be "isokinetic", this term is applied to all sampling in which the ratio of the sampled flow rate to the 20 calculated total flow rate is within 20% of the ratio of the cross sectional area of the sampling probe to the cross sectional area of the flow stream. Adjustment of the sampling conditions is only made if the ratio falls outside this range.

25 The method proposed in WO00/49370 for measuring the total flow rate ( $Q_1$ ) of the fluid stream is given in equation (5) of that application, with  $Q_1$  being calculated

as the sole unknown in the equation  $\frac{\Delta p_1}{\Delta p_2} = \left( \frac{Q_1}{Q_1 - q} \right)^2$ , where  $q$

30 is the measured sampled flow rate and  $\Delta p_1$  and  $\Delta p_2$  are measured pressure differences of the main flow stream with and without sampling operating. This assumes that

the density of the sampled flow  $q$  is the same as the density of the total flow  $Q_1$ .

Thus  $Q_1$  is calculated as  $Q_1 = q \frac{\sqrt{\Delta p_1 / \Delta p_2}}{\sqrt{\Delta p_1 / \Delta p_2} - 1}$ . From

this equation, the error  $\delta Q_1$  in  $Q_1$  can be determined as

5  $\left( \frac{\delta Q_1}{Q_1} \right)^2 = \left( \frac{\delta q}{q} \right)^2 + \left( \frac{\delta P}{P} \frac{1}{P-1} \right)^2$ , where  $P = \sqrt{\Delta p_1 / \Delta p_2}$ . For  $P \gg 1$ ,

$\frac{\delta Q_1}{Q_1} \approx \frac{\delta q}{q}$ . However, as  $\sqrt{\Delta p_1 / \Delta p_2} \rightarrow 1$ ,  $\frac{\delta Q_1}{Q_1} \rightarrow \infty$ . Therefore, in

order to avoid excessive errors in the measurement of the total flow rate  $Q_1$  when using the method of WO00/49370 it is important that the difference between  $\Delta p_1$  and  $\Delta p_2$  is 10 large, and consequently that the flow rate of the sampled flow is a substantial proportion (i.e. more than 5%) of the total flow rate. When such sampling proportions are used in high flow situations, for example in a high-rate gas condensate wells, they can overwhelm the separator, 15 or alternatively require a larger, and therefore more expensive separator.

The present invention is at least partly based on the realisation that isokinetic sampling from a fluid stream can be achieved by monitoring the ratio of the flow rate of the sampled flow to the total flow rate of the main fluid stream and adjusting the sampling rate accordingly. Contrast this with WO00/49370 which provides no suggestion that any repeated or continuous adjustment to achieve isokinetic sampling should be 25 carried out, and indeed assume that sampling is carried out under isokinetic conditions in order to measure the total flow rate.

Thus, a first aspect of the present invention provides a method of sampling a multi-phase fluid stream comprising the steps of:

5 sampling, with a sampling probe, a portion of the fluid stream;

measuring the flow rate  $Q_s$  of said sampled portion; and

measuring, independently of the sampling step, the total flow rate  $Q$  of the fluid stream,

10 wherein the flow rate of the sampled portion is controlled according to the ratio of the flow rate of the sampled portion to the flow rate of the fluid stream, in order to obtain substantially isokinetic sampling of the fluid stream.

15 Preferably the flow rate of the sampled portion is controlled such that the equation  $\frac{Q_s}{Q} = \frac{A_{probe}}{A_{pipe}}$  is satisfied to within 10%, more preferably to within 5%, where  $A_{probe}$  and  $A_{pipe}$  are the respective cross-sectional areas of the sampling probe opening and the fluid stream at the sampling point.

20 The flow rates  $Q$  and  $Q_s$  may be mass flow rates, and the flow rate  $Q_s$  of the sampled portion of the fluid stream is preferably less than 0.2% of the total flow rate  $Q$ , more preferably less than 0.05% of the total flow rate  $Q$ .

25 The method may be used in high-rate gas condensate wells, where the gas flow rate is at least 5 MMscf/day. In wells with higher flow rates, the flow rate of the sampled portion of the fluid stream is particularly preferred to be a small proportion of the total flow rate so that downstream analytical processes on the sampled

portion are not overwhelmed. An advantage of the present invention is that it can be used to sample relatively small proportions of the total flow.

Preferably the method further includes the step of separating said sampled portion into a sampled liquid flow and a sampled gas flow, and said step of measuring the sampled flow rate includes measuring the flow rate of the sampled liquid flow and the flow rate of the sampled gas flow. Either or both of these sampling flows may be measured using a Coriolis flow meter. This allows more accurate measurement of the flow rates of the different phases of the fluid stream. A Coriolis flow meter also allows the density of the flow to be measured.

In certain embodiments the step of measuring the total flow rate includes measuring the density of the fluid stream. The step of measuring the total flow rate may include measuring a differential pressure, which may, for example, be measured using a Venturi meter, or be an impact pressure measured using a Pitot tube.

Preferably the step of measuring the total flow rate is carried out continuously or repeatedly during the sampling process.

Preferably the step of controlling the flow rate of the sampled portion is carried out continuously or repeatedly during the sampling process.

The continuous or repetitive measuring of the total flow rate and controlling of the flow rate of the sampled portion allows correction of the flow rate of sampled portion in response to changes in the mass flow rate of the main flow stream.

In this respect, the term "continuous" also includes repeated discrete applications of the measuring and

controlling steps above at regular intervals, these intervals being shorter than the time scale over which significant changes in the total mass flow rate of the main stream occur.

5 The above method is particularly applicable where the fluid stream is a feed from a well-head, and may be carried out at a well-head site.

Preferably the method further includes, prior to sampling the fluid stream, the step of conditioning the  
10 fluid stream.

Another aspect of the present invention provides a sampling apparatus for a multiphase fluid stream which can carry out the method of the above aspect.

15 According to this aspect, the present invention provides a sampling apparatus for sampling a multi-phase fluid stream, comprising:

means for measuring the total flow rate  $Q$  of the fluid stream;

20 a sampling probe for sampling a portion of said fluid stream;

a meter for measuring the flow rate  $Q_s$  of said sampled portion; and

25 a controller adapted to control the flow rate of the sampled portion according to the ratio of the flow rate of the sampled portion to the total flow rate of the fluid stream, in order to obtain substantially isokinetic sampling of the fluid stream.

30 Preferably the controller is adapted to control the flow rate of the sampled portion such that the equation

$$\frac{Q_s}{Q} = \frac{A_{probe}}{A_{pipe}}$$
 is satisfied to within 10%, more preferably to

within 5%, where  $A_{probe}$  and  $A_{pipe}$  are the respective cross-sectional areas of the sampling probe opening and the fluid stream at the sampling point.

Flow rates  $Q$  and  $Q_s$  may be mass flow rates, in which 5 case the meter is a mass flow rate meter.

Preferably the cross-sectional area of the sampling probe opening is less than 0.2% of the cross-sectional area of the fluid stream at the sampling point, and thus the flow rate of the sampled portion is a similar 10 fraction of the total flow rate of the fluid stream.

More preferably the cross-sectional area of the sampling probe opening is less than 0.05% of the cross-sectional area of the fluid stream at the sampling point.

The sampling apparatus may form part of a high-rate 15 gas condensate well wherein the gas flow rate is at least 5 MMscf/day.

Preferably the apparatus further includes a separator for separating the sampled portion into a sampled liquid flow and a sampled gas flow; a meter for 20 measuring the flow rate of the sampled liquid flow; and a meter for measuring the flow rate of the sampled gas flow. Either or both of these meters may be Coriolis flow meters.

In some embodiments the means for measuring the 25 total flow rate may include a densitometer for measuring the density of the fluid stream. The means for measuring the total flow rate may additionally or alternatively include a differential pressure sensor, such as that for use with a Venturi meter or a Pitot tube.

30 Preferably the means for measuring the total flow rate operates continuously or repeatedly during the sampling process.

Preferably the controller controls the flow rate of the sampled portion continuously or repeatedly during the sampling process.

Preferably the sampling probe is made from damage 5 resistant material such as tungsten carbide or cobalt alloy, so that the cross sectional area of the sampling probe opening does not vary during the sampling process.

The sampling probe is preferably located in the centre of the pipe section.

10 Preferably the sampling apparatus further includes a flow conditioner located upstream of the sampling probe.

The fluid stream may be a feed from a well-head.

15 In order to achieve representative isokinetic sampling of a multi-phase stream using sampling at a single sampling point, it is preferable that, at the designated sampling cross-section of the pipe, the cross-pipe GLR profile is uniform.

Previously flow-focussing mixers have been used to 20 try to provide such a uniform GLR profile. Examples of such mixers are plug-valve mixers, for example as shown in GB 2301297 and US 5894080. A similar mixer to that in GB 2301297 is shown schematically in Figure 2a. Where similar reference numerals are used in Figure 2a, they 25 refer to features already described in association with Figure 1.

30 However, use of flow-focussing mixers, such as the mixer 1015 shown in Figure 2b, can result in too much liquid being entrained into the central pipe region as a result of the focussing action of the mixers. At low pressures there may be excessive liquid jetting, leading to very non-uniform cross-pipe GLR and a large GLR error.

Figure 2b shows the GLR cross-pipe profile for air/water flows with an equivalent CGR of ~60 bbl/MMscf gas (gas rate  $q_g \approx 1400 \text{ m}^3/\text{h}$  or about 1.2 MMscf/day), and shows that the measured GLR has an error of approximately -70% from the reference value at the pipe centre.

It is anticipated that as the wellhead pressure increases, the GLR cross-pipe non-uniformity will improve as a results of the reduction in the gas-liquid density contrast, and hence in the gas-liquid velocity slip.

10 However, the adverse effect of liquid jetting will still remain, even at high wellhead pressures. Similar results are expected to be seen with the plug-valve type mixers referred to above.

15 Therefore a further aspect of the present invention provides a flow conditioner for a wellhead sampling system, the flow conditioner being a pipe section including: a swirl inducing section; a flow straightener; and an orifice plate.

20 To achieve accurate isokinetic sampling at wellhead at a single sampling point, it is preferable to have a uniform cross-pipe GLR profile at the designated sampling cross-section. For annular or annular-mist flows prevailing in a wellhead sampling system (i.e. not fully developed vertical upward or downward flow), this can be achieved by removing liquid film from the pipe wall and by entraining it homogeneously in the gas core. It is also preferable that liquid drop re-deposition onto the pipe wall should be negligible at the sampling cross-section. Drop size is preferably small thereby minimizing gas-drop velocity slip and the rate of drop deposition. These factors will lead to a more

representative sampling of gas and liquid flow rates, and hence a better measure of the GLR.

The creation of the initial swirl, upstream of the orifice plate, preferably creates a uniformly circumferentially distributed liquid film on the wall of the pipe section. The orifice plate sheds any such liquid film on the pipe wall back into the gas flow. After the initial formation of a liquid rich core downstream of the orifice plate, turbulence causes good mixing of the liquid and gas phases. Straightening the flow of the gas core prior to the orifice plate reduces the amount of liquid that is redeposited onto the pipe wall after shedding by the orifice plate. Therefore a relatively uniform cross-pipe GLR can be achieved, making it less important where on the pipe diameter in the sampling cross section a sampling probe is placed.

The swirl inducing section may include a tangential input to the pipe section. Alternatively the swirl inducing section may include a helical insert inside the pipe section.

The flow straightener is preferably located in the centre of the pipe section and such that there is an annular gap between the flow straightener and the wall of the pipe section, thereby straightening the gas core of the fluid stream whilst not affecting any liquid film located on the wall of the pipe.

The orifice plate may have a diameter of its open section which is between 0.85 and 0.95 of the local diameter of the pipe section, preferably between 0.9 and 0.95 of the local diameter of the pipe section (also referred to as the diameter ratio  $\beta$ ).

The pipe section may narrowed at the orifice plate. The narrowed pipe section gives a higher gas flow momentum and higher gas Weber number.

To improve CGR measurement accuracy of lean gas condensate wells (CGR = 0 to 50 bbl/MMscf), a dual-orifice mixer arrangement is preferably used for reducing liquid rate under-sampling at low liquid loadings.

In one example of such an arrangement, the first (i.e. upstream) orifice plate has a diameter ratio such as  $\beta_1=0.9$ , and the second orifice plate has a diameter ratio such as  $\beta_2=0.95$ . The two orifice plates may be axially separated by 1D to 3D, where D is the basic diameter of the pipe at the orifice plates.

The first, upstream orifice plate (diameter ratio  $\beta_1$ ) is intended to shed as much as liquid to the pipe centre as possible (with a relatively small  $\beta$ -ratio); whilst the second orifice plate is used to shed any relatively thin liquid film that might be caused by the re-deposition of the liquid drops shed by the first orifice plate, after travelling a few pipe diameters.

A sampling probe may be used to sample the fluid stream, and is preferably located downstream of the orifice plate(s). More preferably the sampling probe is located at a distance between 1D and 3D downstream of the downstream orifice plate, where D is the diameter of the pipe section at the orifice plate (not the diameter of the orifice plate itself).

Preferably the sampling probe is located in the centre of the pipe section.

Another aspect of the present invention provides a method for conditioning the flow of a multi-phase stream comprising the steps of successively:

5 forming a liquid film at the wall of a pipe section  
which carries the fluid stream;

straightening the flow of at least a core of the  
fluid stream; and

shedding the liquid film into said core.

Preferably the liquid film is substantially  
10 uniformly circumferentially distributed on the pipe wall.

The step of shedding the liquid film may use at  
least one orifice plate. The or each orifice plate may  
have an open diameter of 0.85 to 0.95 of the diameter of  
the pipe section in which it is placed, preferably  
15 between 0.9 and 0.95 of the diameter of the pipe section.  
The pipe section may narrow at at least the orifice  
plate.

The step of forming the liquid film may include  
causing the fluid stream to swirl about the axis of the  
20 pipe section. Such rotary motion may be achieved by, for  
example, tangentially introducing the fluid stream to the  
pipe section, or by passing the fluid stream through a  
helical insert inside the pipe section.

Preferably the step of straightening the core of the  
25 fluid stream does not straighten a portion of the fluid  
stream adjacent to the walls of the pipe, and therefore  
does not affect the liquid film.

The fluid stream may be sampled using a sampling  
probe, the sampling preferably taking place downstream of  
30 the orifice plate(s). More preferably the sampling probe  
is located at a distance between 1D and 3D downstream of  
the downstream orifice plate, where D is the diameter of

the pipe section at the orifice plate (not the diameter of the orifice plate itself).

Preferably the sampling probe is located in the centre of the pipe section.

5 The flow conditioner or method of the above two aspects may be used with the sampling methods and apparatuses of the earlier aspects to improve the accuracy of the isokinetic sampling.

10 Embodiments of the present invention will now be described in relation to the accompanying drawings, in which:

Figure 1 is a schematic illustration of a known wellhead sampling system, and has already been described;

15 Figure 2a is a schematic illustration of a flow-  
focusing mixer similar to that shown in GB 2301297 the  
prior art and has already been described;

Figure 2b shows the GLR cross-pipe profiles downstream of the mixer of Figure 2a and downstream of a flow conditioner according to an embodiment of the present invention;

Figure 3 is a flow chart showing a method according to an embodiment of the present invention;

Figure 4 is a schematic illustration of an  
isokinetic sampling system according to an embodiment of  
the present invention;

Figure 5 is a schematic illustration of an isokinetic sampling system according to another embodiment of the present invention;

30 Figure 6 is a schematic illustration of an  
isokinetic sampling system according to a further  
embodiment of the present invention;

Figure 7 is a schematic diagram of a flow conditioner according to an embodiment of the invention;

5 Figure 8 is a schematic diagram of a flow conditioner according to an alternative embodiment of the invention; and

Figure 9 is a schematic diagram of a flow straightener which may be used in the flow conditioners shown in Figures 7 and 8.

10 Elements of a method of sampling according to an embodiment of the present invention are shown in the flow chart of Figure 3.

15 A portion of a fluid stream is sampled, and the flow rate  $Q_s$  of that sampled portion measured. The total flow rate  $Q$  of the fluid stream is also independently measured, and the ratio of the two measured flow rates calculated. Based on this ratio, the sampling flow rate (i.e. the proportion of the fluid stream which is sampled) is adjusted in order to substantially obtain 20 isokinetic sampling conditions. This process is preferably either repeated or carried out continuously throughout the sampling process.

25 The sampled portion may be analysed concurrently with the flow rate measurements and adjustments, for example to provide the GOR, the WLR and samples for PVT analysis. This analysis may also use the flow rate measurement of the sampled portion.

30 Figure 4 shows an isokinetic sampling system according to an embodiment of the present invention.

An isokinetic sampling model is used to calculate the target sampling flow rate  $Q_{so}$ , according to the main

stream flow rate  $Q_{eff}$ . One example of such an isokinetic

sampling model is  $\frac{Q_{so}}{Q_{eff}} = \frac{A_{probe}}{A_{pipe}}$  for substantially uniform mixed flow.

In contrast to the method described in relation to Figure 1 above, in the present embodiment, the main stream flow rate  $Q_{eff}$  is measured on-line in the pipe by a main pipe flow meter 40. This may be, for example, a Venturi or an orifice meter. The measured  $Q_{eff}$  is then fed into the sampling model so that  $Q_{so}$  is updated as  $Q_{eff}$  varies.

When the on/off valve 35, allowing sampling to take place, the actual sampling flow rate  $Q_s$  is measured by a sampling flow meter 30 positioned in the sampling line. The actual sampling flow rate  $Q_s$  and the target sampling flow rate  $Q_{so}$  are compared in comparator 33, which creates a flow control signal 31, on the basis of which control valve 32 is adjusted by the actuator 34 so as to keep  $Q_s = Q_{so}$ .

Alternatively flow control signal 31 may be created as a result of a direct comparison between the main stream flow rate  $Q_{eff}$  measured by the main pipe flow meter 40 and the sampling flow rate  $Q_s$  measured by the sampling flow meter.

The main pipe flow meter 40 of the embodiment of Figure 4 may be positioned upstream or downstream of a mixer or other flow conditioner (not shown). In certain embodiments, the main pipe flow meter will also serve as a good gas-liquid mixer, and so a separate flow conditioner may not be required.

However, use of a flow conditioner upstream of a flow meter 40 can serve to eliminate or substantially

reduce the gas-liquid velocity slippage for the flow passing through the main pipe flow meter 40, thereby allowing a homogenous flow model (e.g. standard single-phase Venturi equations) rather than a slip-model (e.g. a 5 2-layer, separated model for annular or annular-mist flows) to be used to calculate the main stream flow rate. The homogenous mixing state is assumed to be maintained over some distance downstream of the main pipe flow meter 40, enabling the sampling probe to perform the desired 10 isokinetic sampling.

Preferred embodiments of separate mixers or flow conditioners are described below.

Another embodiment of the present invention is shown 15 schematically in Figure 5. An embodiment of the method of the present invention is also described in relation to this Figure. Again components which have already been discussed in relation to Figures 1 and 4 have the same reference numbers.

20 This embodiment has a flow meter 40 which combines a Venturi pressure drop measurement 41 with a gamma-ray densitometer 42. An example of such a meter is the PhaseTester/PhaseWatcher™ Vx Venturi meter described in SPE paper 77405 (by S. Jayawardane and B.C. Theuveny 25 "PVT Sampling With Multiphase Flowmeters-Theoretical Justifications and Field Limitations", SPE Annual Technical Conference & Exhibition, San Antonio, Texas, 29 September to 2 October 2002). The pressure and temperature ( $p$ ,  $T$ ) of main flow stream 11 can also be 30 measured at this point. The Vx flow meter has been shown (see SPE paper 76766) to give better multiphase flow rate

measurement than a test separator, especially at high gas rate and/or unsteady flow conditions.

This embodiment uses a total mass flow rate measurement  $Q = K\sqrt{\Delta p \rho_H}$ , obtained from the combined 5 measurements of high-energy mixture density ( $\rho_H$ , calculated to about 10 kg/m<sup>3</sup> accuracy by the Vx nuclear source) and  $\Delta p$  from the Venturi measurement (calculated to within 1% accuracy) to set the extraction rate for 10 isokinetic sampling, where K is a calibration factor depending on Venturi throat diameter, inlet diameter and the discharge coefficient; see, for example, eq. 5 in SPE 15 paper 77405. The mass flow rate error  $\frac{\Delta Q}{Q} = \frac{1}{2} \left[ \frac{\Delta(\Delta p)}{\Delta p} + \frac{\Delta \rho_H}{\rho_H} \right]$

is thus within 2.5% for a mixture density  $\rho_H = 300$  kg/m<sup>3</sup>.

The sampling probe 20 has an opening area ( $A_{probe}$ ), or 15 ratio of its area to the pipe area ( $A_{pipe}$ ), which is known accurately to within 2% and is maintained unchanged over a long period. To achieve this, the probe tip 18 is made from damage-resistant material such as tungsten carbide or cobalt alloy.

20 Consideration is also given to the size of the opening of the sampling probe tip 18. In order to keep the relative error in the area of the opening of the probe, or in the area ratio to within 2%, a 1% accuracy is required in the diameter of the opening of sampling 25 probe 20. Therefore for a small opening diameter sampling probe 20 (e.g. 1.5 mm), the tolerance in diameter has to be very high (< 15  $\mu\text{m}$ ). Increasing the opening diameter of the sampling probe 20, for example to 30 3 mm, reduces the demand on the machining tolerance for the probe (to < 30  $\mu\text{m}$  for the 3 mm example above). For high GLR flows, a larger probe size may also be

beneficial as it will increase the amount of liquid sampled and therefore ease the sizing of the Coriolis mass flow meters 30a and 30b for use at higher ranges of gas and liquid flow rates in the mini-separator 50.

5 It is preferable to have a uniformly mixed wet-gas flow at the sampling cross section. This is achieved by placing a flow conditioner 200 upstream of sampling probe 20. Preferred embodiments of the flow conditioner 200 are described below.

10 It is also preferable that the stream at the Venturi portion of the Vx flow meter 40 is also homogenous wet-gas flow (i.e. with negligible gas-liquid slip), and so a further flow conditioner may be provided upstream of the Vx flow meter 40.

15 With the on/off valve 35 open and operating in conditions of well-mixed wet-gas flows in which there is low liquid mass (i.e.  $Q_L/Q_G < 1$ ) the total mass flow rate measurement  $Q$  from the Vx flow meter 40

( $Q = K\sqrt{\Delta p \cdot \rho_H} = Q_G + Q_L = Q_G(1 + Q_L/Q_G)$ ) is first used to set an 20 approximate 'dry' gas sample extraction mass flow rate  $Q_{s,G} = (A_{probe}/A_{pipe}) \times Q$  by adjusting flow control valve 32 in the mini-separator 50 through use of the actuator 34.

25 The mass flow rate of the 'dry' gas sample flow  $Q_{s,G}$ , after gas-droplet separation in the gas-drop separator 51, can be directly measured using a Coriolis flow meter 30a.

30 The sampled liquid mass flow rate  $Q_{s,L}$  is measured using an instrumented liquid collection system 52 in the mini-separator 50. Precise achievement of isokinetic sampling has less effect on the sample liquid mass flow

rate  $Q_{s,L}$  than on the sample gas flow rate because of the higher inertia of liquid droplets compared to the gas.

In the mini-separator 50 the sampled liquid mass flow rate  $Q_{s,L}$  can be derived from the change in the liquid level over time  $h(t)$  in the liquid collection vessel 52 from a Dp level sensor (not shown)

( $p = \rho_{s,L}gh$ ;  $Q_{s,L} = (A_L/g)(dp/dt)$ ), where  $A_L$  is the cross-sectional area of the liquid collection vessel 52).

However, in the embodiment illustrated in Figure 5,  
 10  $Q_{s,L}$  is also measured using a second Coriolis mass flow  
 meter 30b, which also gives the liquid mixture density  
 $\rho_{s,L}$ . For example the second Coriolis mass flow meter 30b  
 may be a Promass 80A™ Coriolis meter as made by Endress-  
 15 Hauser. This meter can measure liquid mass flowrate to  
 $\pm 0.1\%$ , gas mass flowrate to  $\pm 0.5\%$  and density to  $\pm 1 \text{ kg/m}^3$ ,  
 and is reported to measure flow rates as small as 0.1  
 $\text{kg/h}$ .

An extra linear array of MEMS (Micro Electro Mechanical Systems) densitometer can be installed along the height of the liquid collection vessel 52, allowing oil and water densities ( $\rho_{s,o}$ ,  $\rho_{s,w}$ ) to be determined from the separated oil-water interface profile at separator temperature and pressure ( $T_s$ ,  $p_s$ ).

It is preferable that the liquid is separated at line pressure not following a pressure reduction to minimize mass transfer between the phases. It is also preferable that the liquid sample mass flow rate measurement system, whether it is a Coriolis meter or a measurement bottle has an error of 2% or less, to achieve good results in the closed-loop feedback system described below (a better than 2% accuracy is necessary to obtain

an accurate measurement of the sampled liquid flow rate  $Q_{s,L}$ , and of the main-pipe liquid rate  $Q_L = (A_{pipe}/A_{probe}) \times Q_{s,L}$ .

The water cut ( $\gamma_w$ ) can then be determined from the liquid mixture density relation  $\rho_{s,L} = \gamma_w \rho_{s,w} + (1 - \gamma_w) \rho_{s,o}$ .

5 Alternatively the water cut can be measured by other means, for example using microwave or optical sensors, such as the RedEye™ infrared water-cut meter from eProduction Solutions, Texas US, prior to complete separation of the liquids.

10 The first measure of the liquid sample mass flow rate  $Q_{s,L}$  is then combined with the measured sample gas mass flow rate in the controller 60 to obtain the total sample mass flow rate  $Q_s$ . The controller 60 then compares this with the current main pipe total mass flow 15 rate as measured by the main pipe flow meter 40. The sample extraction rate 19 is then varied as necessary by adjusting the flow control valve 32 in the mini-separator 50, through use of the actuator 34, so as to cause the sample mass flow rate to approach  $(A_{probe}/A_{pipe}) \times Q$ , and thus 20 isokinetic sampling conditions.

The above process can then be repeated for successive measurements of the total sample mass flow rate, thereby achieving convergence with the isokinetic sampling conditions. The process may be run effectively 25 continuously throughout the sampling process, and thereby adjust the sampling flow rate as necessary when the flow of the main stream varies for any reason. In this respect, the term "continuous" includes repeated discrete 30 applications of the measuring and correcting steps above at regular intervals, these intervals being shorter than the time scale over which significant changes in the

total mass flow rate of the main stream occur. A typical interval is less than 30 sec, and preferably less than 10 or 5 sec.

For the maintenance of isokinetic sampling in this system, the existence of a pressure difference between the main pipe 220 and the mini-separator 50 does not affect the sampling. Mass transfer between the liquid and gas phases can occur without prejudicing the sampling control process since the process is based on total mass flows and not on the volume rate of a single phase.

However, it is preferable that the pressures in the mini-separator 50 and in the main pipe 220 are approximately equal, so that no mass transfers between the gas and liquid phases occur between the pipe and the separator. In this situation, the main pipe gas and liquid mass flow rates can be obtained as follows:

Total mass flow rate  $Q = K\sqrt{\Delta p \rho_H}$ , obtained from the Vx Venturi  $\Delta p$  measurement and the high-energy mixture density  $\rho_H$  measurement;

Liquid mass flow rate  $Q_L = (A_{\text{pipe}} / A_{\text{probe}}) \times Q_{S,L}$ , obtained from the isokinetic sampling;

Gas mass flow rate  $Q_G = Q - Q_L = Q - (A_{\text{pipe}} / A_{\text{probe}}) \times Q_{S,G}$ , preferably obtained from the Vx total flow measurement and isokinetic sampling, also obtainable purely from the isokinetic sampling as  $Q_G = (A_{\text{pipe}} / A_{\text{probe}}) \times Q_{S,G}$ , which can therefore be used as a quality control check.

As a result, the PVT relations are no longer required to convert the liquid mass flow rate measured at separator conditions ( $p_S, T_S$ ) to that at main stream conditions ( $p, T$ ) in order to obtain gas and liquid mass flow rates from the Vx measurements and interpretation

models. However, PVT relations are required to convert the mass flow rates at line conditions ( $p$ ,  $T$ ) to volume flow rates at standard conditions.

5 The mini-separator 50 also provides the following measurements of the sampled flow:

Densities  $\rho_{s,g}$ ,  $\rho_{s,l}$ ,  $\rho_{s,o}$ ,  $\rho_{s,w}$  (of gas, liquid, oil and water samples respectively) obtained from the Coriolis gas and liquid flow meters 30a and 30b and the MEMS densitometer array reading from the liquid 10 collection vessel 52;

Water cut  $\gamma_w = (\rho_{s,l} - \rho_{s,o}) / (\rho_{s,w} - \rho_{s,o})$  calculated from the densities above;

GLR =  $(Q_{s,g} / \rho_{s,g}) / (Q_{s,l} / \rho_{s,l})$  calculated from the separator gas and liquid volume flow rates;

15 Liquid mass loading  $m = Q_{s,l} / Q_{s,g}$  calculated from the separator flow rates - ideally  $m < 1$  for a well mixed wet-gas regime which the system is being used to analyse; and

20 PVT data from the samples obtained from the separated liquid flow and separated (i.e. 'dry') gas flow in the mini-separator 50.

25 Another embodiment of the apparatus and method of the present invention is illustrated schematically in and with reference to Figure 6.

As with the embodiments described above, it is preferable that the wet-gas flow at the sampling cross-section is well-mixed, and this is achieved using mixer 30 or flow conditioner 200 positioned upstream of the sampling cross-section. Again, preferred embodiments of the flow conditioner are described below.

An averaging Pitot-tube (APT) 44 is used to derive the main pipe total mass flow rate when operating at impact-pressure measuring (Pitot) mode, as well as as a sampling probe. The APT 44 has multiple holes, for example four or six holes, specifically arranged along the diametrically aligned tubing. For example, for a six-hole probe the holes are preferably placed on the probe tubing at the following positions:  $-.913R$ ,  $-.707R$ ,  $-.408R$ ,  $+.408R$ ,  $+.707R$ ,  $+.913R$ , where  $R$  is the radius of the pipes. The hole positions preferably correspond to the centres of the sampled equal area annuli of the pipe circular cross section. As with the previous embodiment, for sampling accuracy it is preferable that the area of the hole openings of the APT 44 ( $A_{probe} = N_{hole} \times A_{hole}$ ), relative to the pipe area  $A_{pipe}$  at the sampling cross-section, is known to within 2% and does not change over the time of testing and sampling. This can be achieved by making the APT 44 from damage resistant material such as tungsten carbide or cobalt alloy.

One example of an APT is the Rosemount Probar™ insertion meter operating at impact-pressure measuring (Pitot) mode only, which claims a relative accuracy of  $\pm 1.1\%$  in volumetric flow rate measurements for steam, liquid and gas. APTs can also be obtained from Thermocouple Instruments Ltd. Of Cardiff, UK.

An APT probe has very low pressure loss and generally costs less than a Venturi flow meter. The pipe averaging characteristics of the APT 44 reduce any variations in the cross-pipe flow at the sampling cross section.

A high energy gamma-ray densitometer 43 is installed upstream of the APT probe 44 and downstream of the flow

conditioner 200 to obtain the density  $\rho_H$ . The densitometer 43 can have an accuracy within 10 kg/m<sup>3</sup> from a 30 mCi <sup>137</sup>Cs source (with high energy gamma-ray at 661.66 KeV) and a NaI scintillation detector.

5 The APT 44 is first set to operate in normal impact pressure measurement mode, with on/off valve 35 set in the off position and with no sampling flow being taken. The APT measures the differential pressure  $\Delta p$  across the main-pipe static pressure tap and the APT probe static 10 pressure tap (typically to within 1% accuracy), and the main pipe total mass flow rate is calculated as  $Q = K_1 \sqrt{\Delta p \cdot \rho_H}$  (here  $K_1$  is a calibration factor dependent on the probe geometry and flow Reynolds number).

15 The APT 44 is then switched to operate in sampling mode by opening the on/off valve 35 and by adjusting flow control valve 32 through actuator 34. The averaging nature of the APT 44 means that the main flow stream is sampled at multiple points across the diameter of the 20 sampling cross section. Therefore variations in the cross-pipe GLR profile, which may be found downstream of an imperfect flow conditioner, can be largely overcome. Alternatively, when an APT is used, as in the current embodiment, the performance requirements of the flow conditioner can be made less stringent.

25 Operating in conditions of wet-gas flows in which there is low liquid mass (i.e.  $Q_L/Q_G < 1$ ) the total mass flow rate measurement  $Q$  from the gamma-ray densitometer 43 and the APT 44 operating in impact pressure measurement mode (  $Q = K_1 \sqrt{\Delta p \cdot \rho_H} = Q_G + Q_L = Q_G(1 + Q_L/Q_G)$  ) is 30 first used to set an approximate 'dry' gas sample

extraction mass flow rate  $Q_{s,G_0} = (A_{probe}/A_{pipe}) \times Q$  by adjusting flow control valve 32 in the mini-separator 50.

The remainder of the sampling process is the same as that described in relation to Figure 5 above. In particular the flow control valve 32 is adjusted via the actuator 34 so that the sampling flow 19 is substantially isokinetic with the main pipe flow stream 11.

In a further embodiment, a single-hole sampling probe 20, such as that used in the embodiment described in relation to Figure 5 above, can also be set to operate in impact pressure mode by switching valve 35 off and measuring the differential pressure  $\Delta p$  across a main pipe static pressure tap and a static pressure tap on the probe 20. This measurement of  $\Delta p$  could then be used to derive an independent estimate of the main pipe total flow rate using the density  $\rho_H$  measured by densitometer 42.

In a further embodiment, in applications where the probe pressure loss (i.e. from the probe opening to the probe pressure tap) is relatively small, the isokinetic sampling condition can be substantially achieved by nulling the  $\Delta p$  described above by adjusting the sampled flow rate of the sampled portion through the use of flow control valve 32. In this embodiment, the  $\Delta p$  signal can be used as a control signal to control actuator 34, thus avoiding the use of flow meters 30a and 30b. Note that this embodiment can be adapted to either the single hole probe shown in Figure 5 or the multiple hole pitot tube probe shown in Figure 6.

Note that the multiple-hole pitot tube sampling embodiments described in connection with Figure 6 can also be used in applications where the independent

measurement is made using Vx type meters as described in connection with Figure 5.

Figure 7 is a diagram of a pipe section which is arranged to provide a relatively uniform cross-pipe profile at the sampling cross-section, particularly with regard to the GLR. The pipe section shown has a flow conditioner 200 for providing such a cross-section.

The flow conditioner 200 has three elements: a swirl inducing portion, which is provided in this embodiment by the tangential flow input 201; a gas flow core straightener 202; and an orifice plate 203.

The tangential flow input 201 causes the entire flow to swirl, thereby creating a substantially uniformly circumferentially distributed liquid film on the pipe wall 205. This removes variations due to the inflow conditions, such as non-axisymmetric gas and liquid flow distributions.

The core of the flow, which is mostly gas, is then straightened by the core straightener 202 positioned downstream of the tangential input 201. An example of such a core straightener 202 is illustrated in Figure 9 and comprises a conventional straightener 212 (such as those described in US 3840051, US 5309946 and US 5762107) positioned with an annular gap 213 between the straightener 212 and the pipe wall 205 so as not to interfere with the liquid flow along the pipe wall. The core straightener 202 removes the swirl in the central gas core of the flow, thereby reducing the amount of liquid re-deposited on the wall after the orifice plate mixing. This facilitates the obtaining of consistent gas-liquid flux profiles at the sampling cross-section.

Downstream of the core straightener 202, an orifice plate 203 is positioned, which causes the liquid film flowing on the pipe wall to be shed back into the now straightened gas core. The diameter  $\beta$ -ratio (the ratio of the open diameter of the orifice plate 203 to the diameter of the pipe) is preferably between 0.85 and 0.95. A further orifice plate (not shown) may be positioned downstream of orifice plate 203, and sheds any liquid film re-deposited on the wall after the orifice plate 203.

The liquid shed from the pipe wall by the orifice plate 203 is then subjected to an acceleration-induced catastrophic break-up by the gas flow which has a high axial velocity. In the region immediately downstream of the orifice plate 203, a liquid rich cone is formed at the centre of the flow. Downstream of this cone, the turbulent kinetic energy is high and hence the secondary turbulent break-up controls the droplet size distribution. Further downstream, as the turbulent kinetic energy decays quickly, turbulent break-up ends and coalescence effects determine the liquid droplet size. Thus the cross-pipe liquid flux distribution downstream of the orifice plate 203 is totally different from that upstream of the plate 203.

The sampling probe is preferably placed at an axial distance  $L$  downstream of the orifice plate 203, the distance  $L$  being chosen so as to avoid sampling at the liquid-rich core region caused by the shedding of the liquid film by the orifice plate 203, and to allow for some break-up due to turbulence and diffusion, leading to smaller drop sizes and more uniform cross-pipe GLR. The preferred values of  $L$  are 1D to 3D.

The use of an orifice-plate type mixer 203 is preferable to the flow-focusing type mixers, such as those disclosed in GB 2301297 and US 5894080. An easy-to-machine orifice-plate mixer 203 serves to shed the liquid film from the pipe wall, which is then subjected to acceleration-induced catastrophic break-up by the incoming high axial-velocity gas flow. For a 4" pipe diameter ( $D = 100$  mm) down-flow example at low pressures, a much more uniform cross-pipe GLR has been experimentally measured 3D downstream of a single orifice-plate 203 with diameter ratio  $\beta = 0.95$  (see Figure 2b) than that obtained with the flow-focusing mixer 15 shown in Figure 2a (which is similar to that described in GB 2301297). As a result, the GLR error at the pipe centre is reduced by about five-fold over the flow-focusing type mixer shown in Figure 2a. The orifice plate and the flow-focusing mixer were both tested at the same CGR of 60 bbl/MMscf, at a gas rate of 1.2 MMscf/day.

The embodiment of Figure 7 shows the flow conditioner and sampling probe 20 implemented in a pipe section 210 of smaller diameter than the main pipe 220 (for example a section of 2 inch ( $D = 50$  mm) rather than 4 inch (100 mm) diameter). For a given mass flow rate of a well stream, deploying the sampling probe 20 at a small diameter pipe section 210 achieves the highest gas flow momentum ( $\rho_g U_g^2$ ) and hence the highest gas Weber number  $Web = \rho_g U_g^2 D / \sigma$  (where  $\sigma$  is the surface tension). This may be beneficial as it: increases the shear for the liquid-film primary break-up from the wall, hence increasing drop formation; causes generation of small size droplets, thereby reducing the drop Stokes number and gas-drop

velocity slip; increases the cross-pipe uniformity and the percentage of liquid entrainment.

An alternative embodiment of the flow conditioner 200 is shown in Figure 8. This embodiment is the same as that in Figure 6, except that the tangential input 201 has been replaced by a bend inlet 221 followed by a helical insert 211 to provide the initial swirl.

Alternative embodiments which cause axisymmetric distribution of the liquid film on the pipe wall, by 10 causing swirl in other ways may also be used.

The above embodiments may form part of an overall sampling apparatus, being combined with the apparatuses and methods of earlier embodiments to provide a uniform cross-pipe GLR for sampling.

15 While the invention has been described in conjunction with the exemplary embodiments described above, many equivalent modifications and variations will be apparent to those skilled in the art when given this disclosure. Accordingly, the exemplary embodiments of 20 the invention set forth above are considered to be illustrative and not limiting. Various changes to the described embodiments may be made without departing from the spirit and scope of the invention.

CLAIMS

1. A method of sampling a multi-phase fluid stream comprising the steps of:

5 sampling, with a sampling probe, a portion of the fluid stream;

measuring the flow rate  $Q_s$  of said sampled portion; and

10 measuring, independently of the sampling step, the total flow rate  $Q$  of the fluid stream,

15 wherein the flow rate of the sampled portion is controlled according to the ratio of the flow rate of the sampled portion to the flow rate of the fluid stream, in order to obtain substantially isokinetic sampling of the fluid stream.

2. A method according to claim 1 wherein the flow rate of the sampled portion is controlled such that the

equation  $\frac{Q_s}{Q} = \frac{A_{probe}}{A_{pipe}}$  is satisfied to within 10%, where  $A_{probe}$

20 and  $A_{pipe}$  are the respective cross-sectional areas of the sampling probe opening and the fluid stream at the sampling point.

25 3. A method according to claim 2 wherein the equation is satisfied to within 5%.

4. A method according to any one of claims 1 to 3 wherein the flow rates  $Q$  and  $Q_s$  are mass flow rates.

5. A method according to any one of claims 1 to 4 wherein the flow rate  $Q_s$  of the sampled portion of the fluid stream is less than 0.2% of the total flow rate  $Q$ .
- 5 6. A method according to claim 5 wherein the sampled flow rate  $Q_s$  is less than 0.05% of the total flow rate  $Q$ .
7. A method according to any one of claims 1 to 6 wherein the gas flow rate is at least 5 MMscf/d.
- 10 8. A method according to any preceding claim further including the step of separating said sampled portion into a sampled liquid flow and a sampled gas flow, and wherein said step of measuring the sampled flow rate includes measuring the flow rate of the sampled liquid flow and the flow rate of the sampled gas flow.
- 15 9. A method according to claim 8 wherein the flow rate of the sampled liquid flow or of the sampled gas flow is measured using a Coriolis flow meter.
- 20 10. A method according to any one of the preceding claims wherein the step of measuring the total flow rate includes measuring the density of the fluid stream.
- 25 11. A method according to any one of the preceding claims wherein the step of measuring the total flow rate includes measuring a differential pressure.
- 30 12. A method according to claim 11 wherein said differential pressure is measured using a Venturi meter.

13. A method according to claim 11 wherein said differential pressure is an impact pressure measured using a Pitot tube.

5 14. A method according to any one of the preceding claims wherein said step of measuring the total flow rate is carried out continuously during the sampling process.

10 15. A method according to any one of the preceding claims wherein the step of controlling the flow rate of the sampled portion is carried out continuously during the sampling process.

15 16. A method according to any preceding claim wherein the fluid stream is a feed from a well-head.

17. A method according to claim 16 wherein the method is carried out at a well-head site.

20 18. A method according to any one of the preceding claims further including, prior to sampling the fluid stream, the step of conditioning the fluid stream.

25 19. A method according to claim 18, wherein said step of conditioning the fluid stream includes the sub-steps of successively:

forming a liquid film at the wall of a pipe section which carries the fluid stream;

30 straightening the flow of at least the core of the fluid stream; and

shedding the liquid film into said core.

20. A method according to claim 19 wherein an orifice plate is used to shed the liquid film into the core of the fluid stream.
- 5 21. A method according to claim 20 wherein two orifice plates are used to shed the liquid film into the core of the fluid stream.
- 10 22. A method according to claim 20 or claim 21 wherein the or each orifice plate has an open diameter of 0.85 to 0.95 of the local diameter of the pipe section.
- 15 23. A method according to claim 22 wherein the or each orifice plate has an open diameter of 0.9 to 0.95 of the local diameter of the pipe section.
- 20 24. A method according to any one of claims 20 to 23 wherein the step of sampling is performed at a distance between 1D and 3D downstream of the downstream orifice plate, where D is the local diameter of the pipe section at said downstream orifice plate.
- 25 25. A method according to any one of claims 20 to 24 wherein the pipe section narrows at the orifice plate.
- 30 26. A method according to any one of claims 19 to 25 wherein the sub-step of forming the liquid film includes causing the fluid stream to swirl about the axis of the pipe section.

27. A method according to claim 26 wherein the fluid stream is caused to swirl by tangentially introducing the fluid stream to the pipe section.

5 28. A method according to claim 26 wherein the fluid stream is caused to swirl by passing the fluid stream through a helical insert inside the pipe section.

10 29. A method according to any one of the preceding claims wherein the step of sampling is performed at the centre of a pipe section in which the fluid stream is flowing.

15 30. Sampling apparatus for sampling a multi-phase fluid stream, comprising:  
means for measuring the total flow rate  $Q$  of the fluid stream;  
a sampling probe for sampling a portion of said fluid stream;  
20 a meter for measuring the flow rate  $Q_s$  of said sampled portion; and  
a controller adapted to control the flow rate of the sampled portion according to the ratio of the flow rate of the sampled portion to the total flow rate of the fluid stream, in order to obtain substantially isokinetic 25 sampling of the fluid stream.

31. Apparatus according to claim 30 wherein the controller is adapted to control the flow rate of the 30 sampled portion such that the equation  $\frac{Q_s}{Q} = \frac{A_{probe}}{A_{pipe}}$  is satisfied to within 10%, where  $A_{probe}$  and  $A_{pipe}$  are the

respective cross-sectional areas of the sampling probe opening and the fluid stream at the sampling point.

32. Apparatus according to claim 31 wherein the equation is satisfied to within 5%.

33. Apparatus according to any one of claims 30 to 32 wherein the flow rates  $Q$  and  $Q_s$  are mass flow rates, and the meter is a mass flow rate meter.

10 34. Apparatus according to any one of claims 30 to 33 wherein the cross-sectional area of the sampling probe opening is less than 0.2% of the cross-sectional area of the fluid stream at the sampling point.

15 35. Apparatus according to claim 34 wherein the cross-sectional area of the sampling probe opening is less than 0.05% of the cross-sectional area of the fluid stream at the sampling point.

20 36. Apparatus according to any one of claims 30 to 35 wherein the gas flow rate is at least 5 MMscf/d.

25 37. Apparatus according to any one of claims 30 to 36 further including a separator for separating said sampled portion into a sampled liquid flow and a sampled gas flow; a meter for measuring the flow rate of the sampled liquid flow; and a meter for measuring the flow rate of the sampled gas flow.

30 38. Apparatus according to claim 37 wherein either of both of said meters are Coriolis flow meters.

39. Apparatus according to any one of claims 30 to 38 wherein the means for measuring the total flow rate includes a densitometer for measuring the density of the fluid stream.

40. Apparatus according to any one of claims 30 to 39 wherein the means for measuring the total flow rate includes a differential pressure sensor.

10 41. Apparatus according to claim 40 wherein said differential pressure sensor is for use with a Venturi meter.

15 42. Apparatus according to claim 40 wherein said differential pressure sensor is for use with a Pitot tube.

20 43. Apparatus according to any one of claims 30 to 42 wherein said means for measuring the total flow rate operates continuously during the sampling process.

25 44. Apparatus according to any one of claims 30 to 43 wherein the controller controls the flow rate of the sampled portion continuously during the sampling process.

45. Apparatus according to any one of claims 30 to 44 wherein the fluid stream is a feed from a well-head.

30 46. Apparatus according to any one of claims 30 to 45 further including, upstream of said sampling probe, a flow conditioner.

47. Apparatus according to claim 46 wherein said flow conditioner is a pipe section including:

5 a swirl inducing section;  
a flow straightener; and  
an orifice plate.

10 48. Apparatus according to claim 47 wherein said swirl inducing section includes a tangential input to the pipe section.

15 49. Apparatus according to claim 47 wherein said swirl inducing section includes a helical insert inside the pipe section.

15 50. Apparatus according to any one of claims 47 to 49 wherein said flow straightener is located in the centre of the pipe section and such that there is an annular gap between said flow straightener and the wall of the pipe section.

20 51. Apparatus according to any one of claims 47 to 50 wherein said orifice plate has an open diameter of 0.85 to 0.95 of the local diameter of the pipe section.

25 52. Apparatus according to claim 51 wherein said orifice plate has an open diameter of 0.9 to 0.95 of the local diameter of the pipe section.

30 53. Apparatus according to any one of claims 47 to 52 wherein the pipe section narrows at the orifice plate.

54. Apparatus according to any one of claims 47 to 53 further including a second orifice plate located downstream of the first orifice plate.

5 55. Apparatus according to any one of claims 47 to 54, wherein the sampling probe is located at a distance between 1D and 3D downstream of the downstream orifice plate, where D is the local diameter of the pipe section at said downstream orifice plate.

10

56. Apparatus according to any one of claims 30 to 55 wherein the sampling probe is located at the centre of a pipe section in which the fluid stream is flowing.

15 57. A method of conditioning the flow of a multi-phase fluid stream, comprising the steps of successively:

forming a liquid film at the wall of a pipe section which carries the fluid stream;

20 straightening the flow of at least a core of the fluid stream; and

shedding the liquid film into said core.

25 58. A method according to claim 57 wherein an orifice plate is used to shed the liquid film into the core of the fluid stream.

59. A method according to claim 58 wherein two orifice plates are used to shed the liquid film into the core of the fluid stream.

30

60. A method according to claim 58 or claim 59 wherein the or each orifice plate has an open diameter of 0.85 to 0.95 of the local diameter of the pipe section.

5 61. A method according to claim 60 wherein the or each orifice plate has an open diameter of 0.9 to 0.95 of the local diameter of the pipe section.

10 62. A method according to any one of claims 58 to 61 wherein the pipe section narrows at the orifice plate.

15 63. A method according to any one of claims 57 to 62 wherein the sub-step of forming the liquid film includes causing the fluid stream to swirl about the axis of the pipe section.

20 64. A method according to claim 63 wherein the fluid stream is caused to swirl by tangentially introducing the fluid stream to the pipe section.

65. A method according to claim 64 wherein the fluid stream is caused to swirl by passing the fluid stream through a helical insert inside the pipe section.

25 66. A method according to any one of claims 58 to 65, further including the step of sampling the fluid stream using a sampling probe, wherein said step of sampling is performed at a distance between 1D and 3D downstream of the downstream orifice plate, where D is the local diameter of the pipe section at said downstream orifice plate.

67. A method according to claim 66 wherein the step of sampling is performed at the centre of a pipe section in which the fluid stream is flowing.

5 68. A method according to any one of claims 57 to 65 further including the step of sampling the fluid stream using a sampling probe, wherein the step of sampling is performed at the centre of a pipe section in which the fluid stream is flowing.

10 69. A flow conditioner for a wellhead sampling system, the flow conditioner being a pipe section including:  
a swirl inducing section;  
a flow straightener; and  
an orifice plate.

15 70. A flow conditioner according to claim 69 wherein said swirl inducing section includes a tangential input to the pipe section.

20 71. A flow conditioner according to claim 69 wherein said swirl inducing section includes a helical insert inside the pipe section.

25 72. A flow conditioner according to any one of claims 69 to 71 wherein said flow straightener is located in the centre of the pipe section and such that there is an annular gap between said flow straightener and the wall of the pipe section.

30

73. A flow conditioner according to any one of claims 69 to 72 wherein said orifice plate has an open diameter of 0.85 to 0.95 of the local diameter of the pipe section.

5 74. A flow conditioner according to claim 73 wherein said orifice plate has an open diameter of 0.9 to 0.95 of the local diameter of the pipe section.

10 75. A flow conditioner according to any one of claims 69 to 74 wherein the pipe section narrows at the orifice plate.

15 76. A flow conditioner according to any one of claims 69 to 75 further including a second orifice plate located downstream of the first orifice plate.

20 77. A flow conditioner according to any one of claims 69 to 76, further including a sampling probe located downstream of the orifice plate.

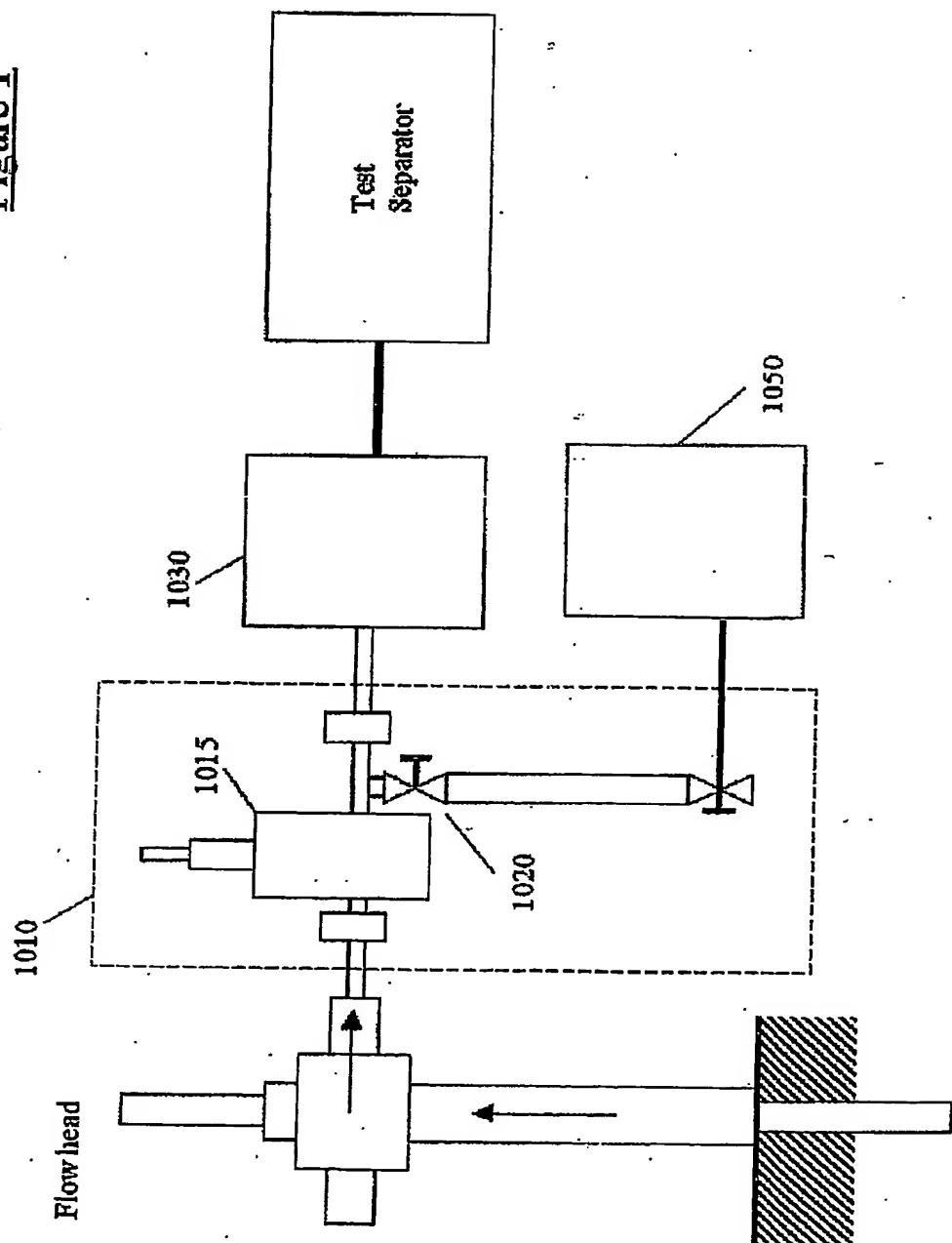
78. A flow conditioner according to claim 77 wherein the sampling probe is located at a distance between 1D and 3D downstream of the downstream orifice plate, where D is the local diameter of the pipe section at said downstream orifice plate.

25 79. A flow conditioner according to claim 77 or claim 78 wherein the sampling probe is located at the centre of a pipe section in which the fluid stream is flowing.

**Abstract**

A method of sampling a multi-phase fluid stream is  
5 provided which comprises the steps of: sampling, with a  
sampling probe, a portion of the fluid stream; measuring  
the flow rate of said sampled portion; and measuring,  
independently of the sampling step, the total flow rate  
of the fluid stream, wherein the flow rate of the sampled  
10 portion is controlled according to the ratio of the flow  
rate of the sampled portion to the flow rate of the fluid  
stream, in order to obtain substantially isokinetic  
sampling of the fluid stream. The method may provide  
isokinetic sampling to an accuracy of 5% or less and  
15 preferably only samples a small portion of the fluid  
stream. The method has particular application for high  
rate condensate gas wells. A corresponding sampling  
system is provided which has particular application in  
the sampling of streams from well-heads. A flow  
20 conditioner for use with sampling methods and systems is  
also provided, the flow conditioner being a pipe section  
including: a swirl inducing section; a flow straightener;  
and an orifice plate.

25 [figure 4]

Figure 1

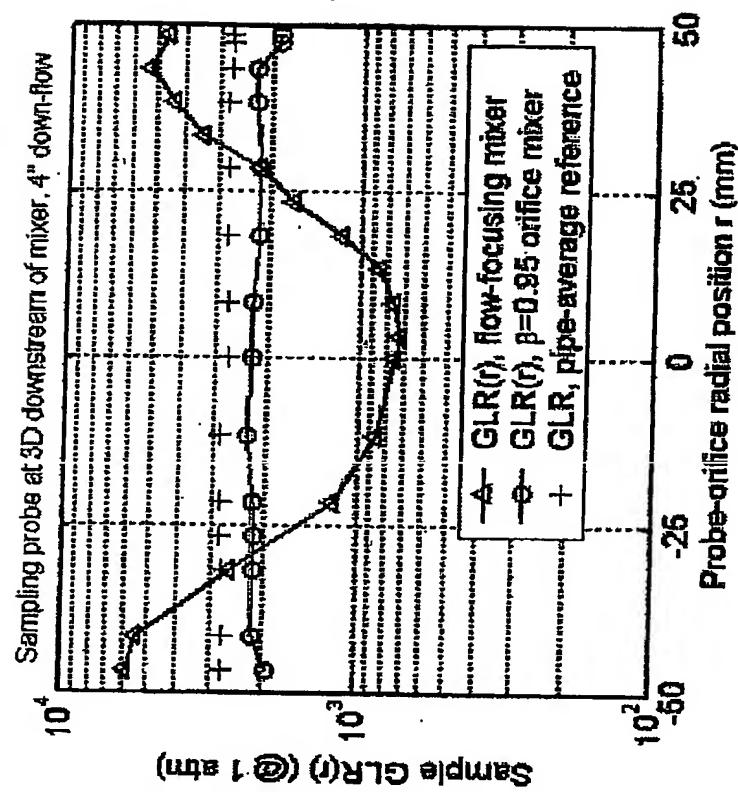


Figure 2b

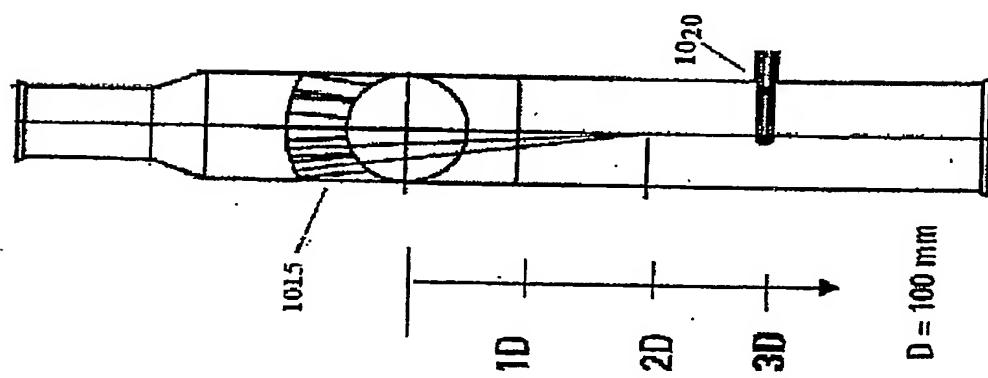


Figure 2a

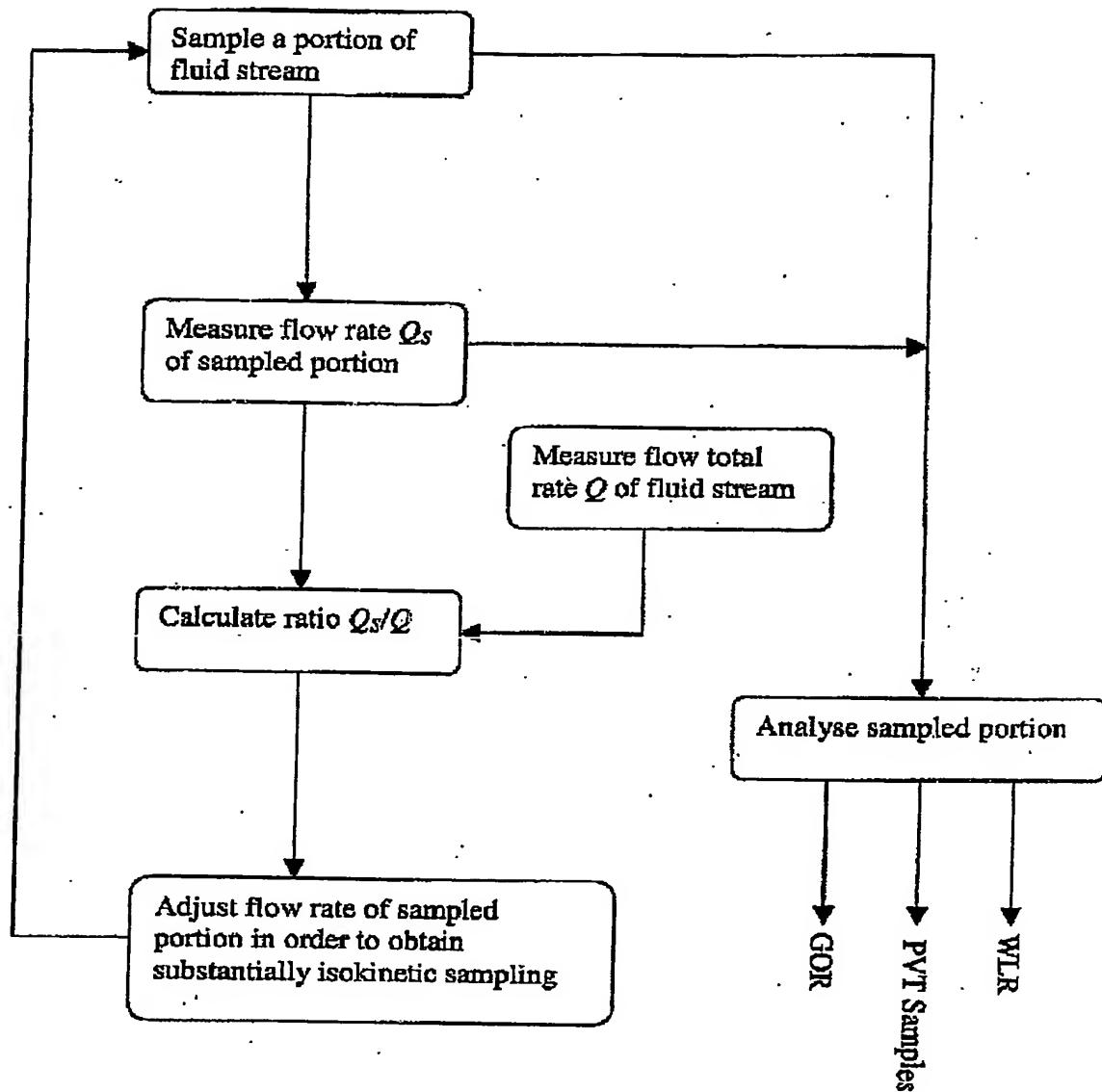
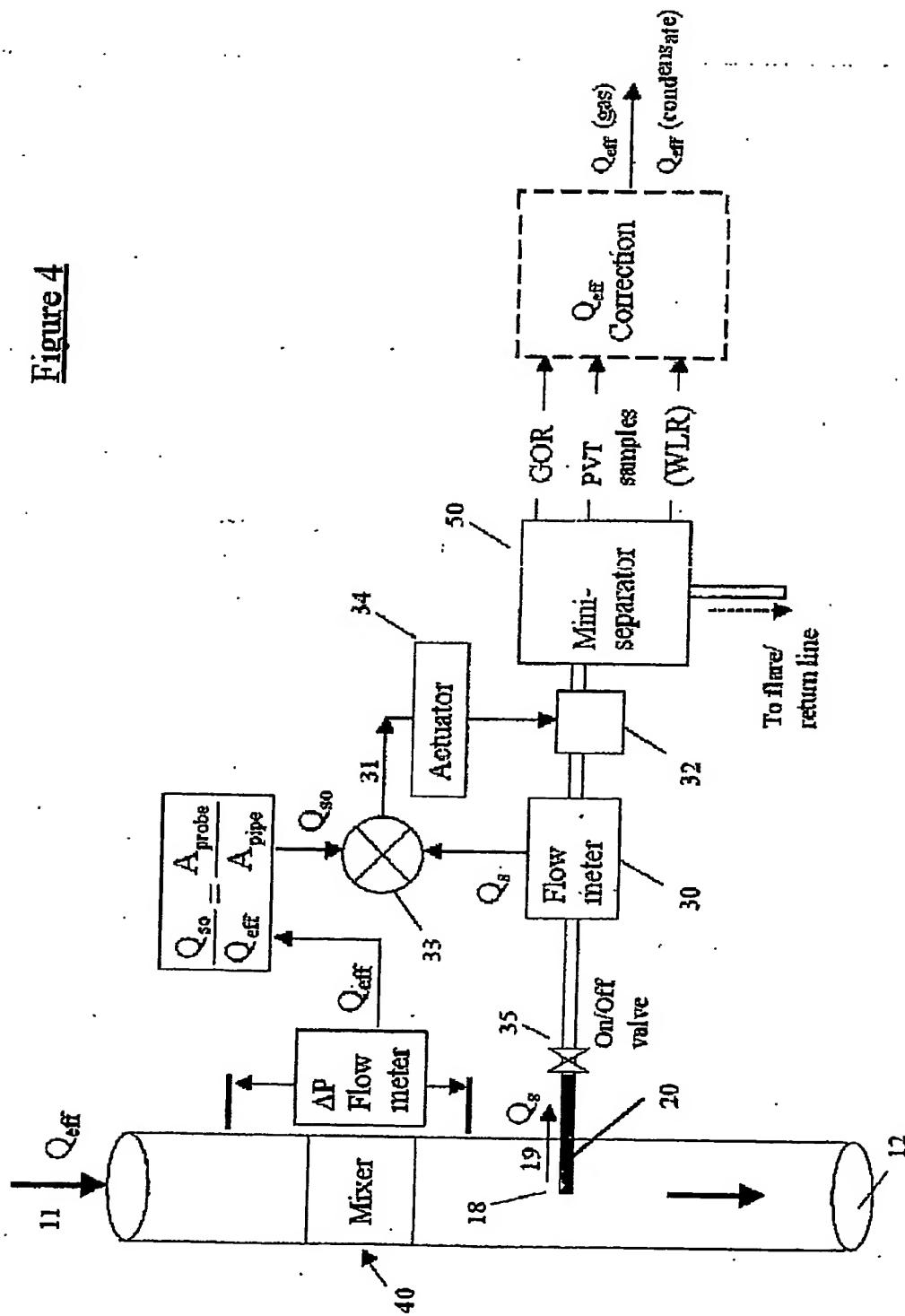


Figure 3

Figure 4

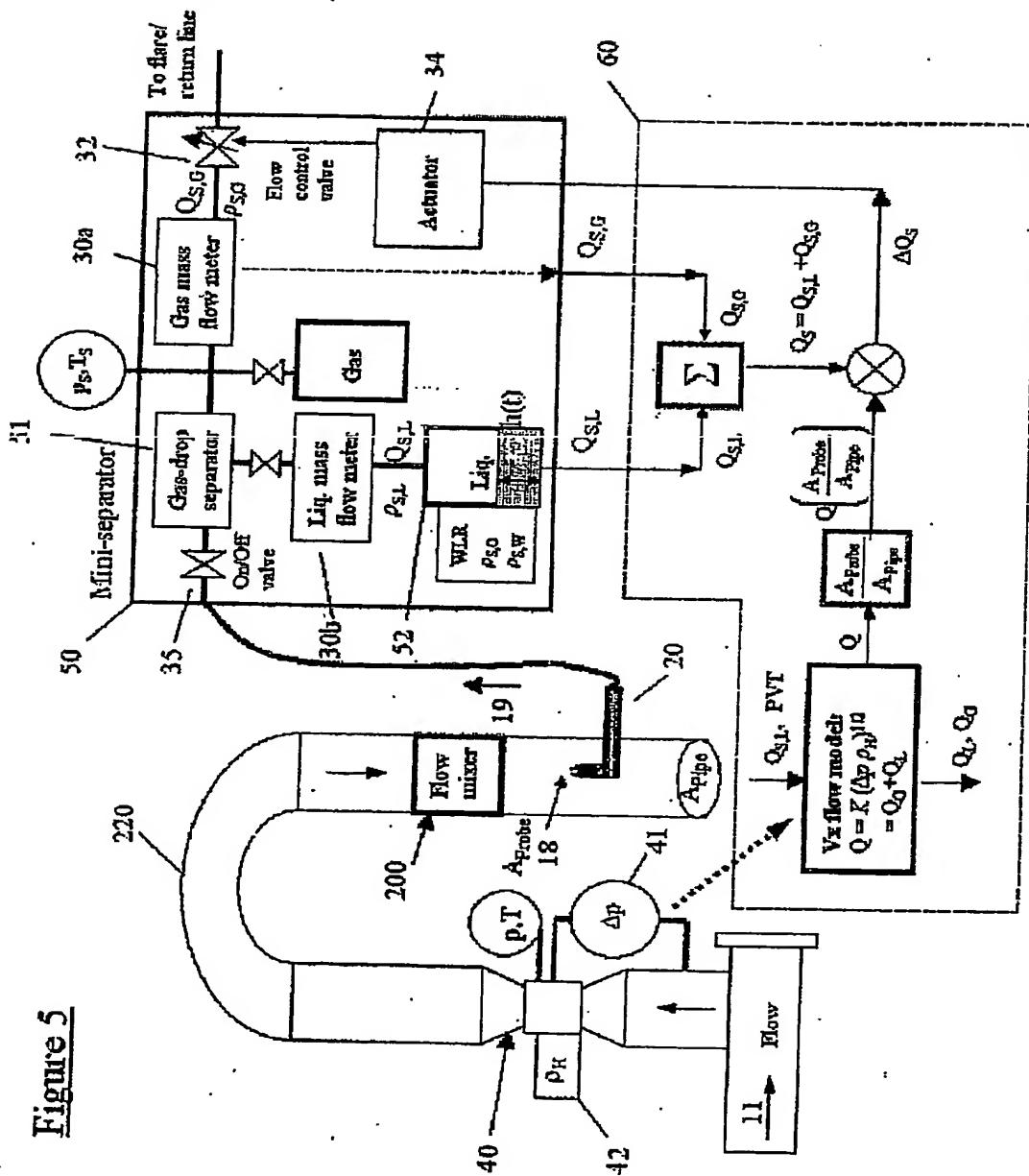
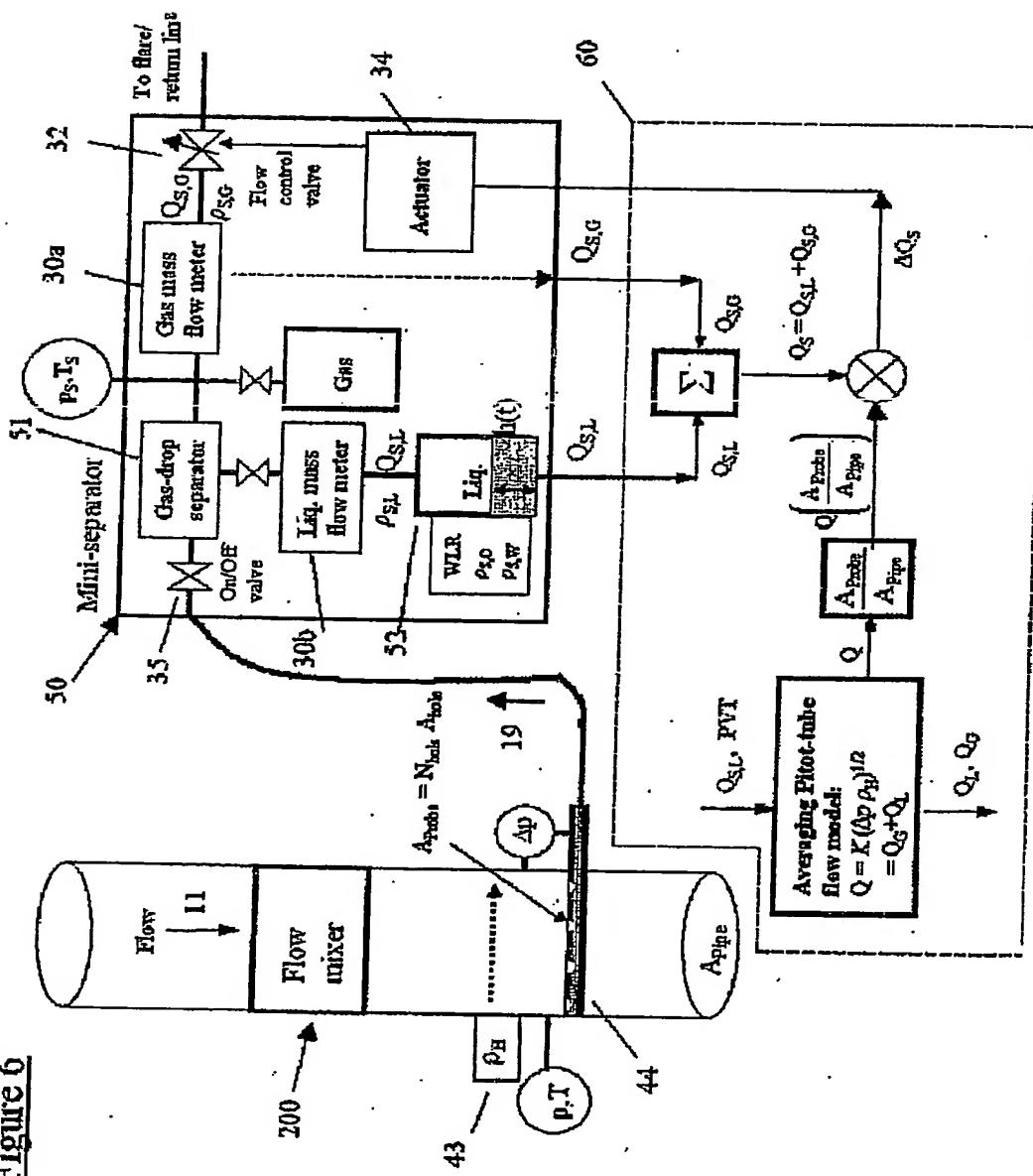


Figure 6



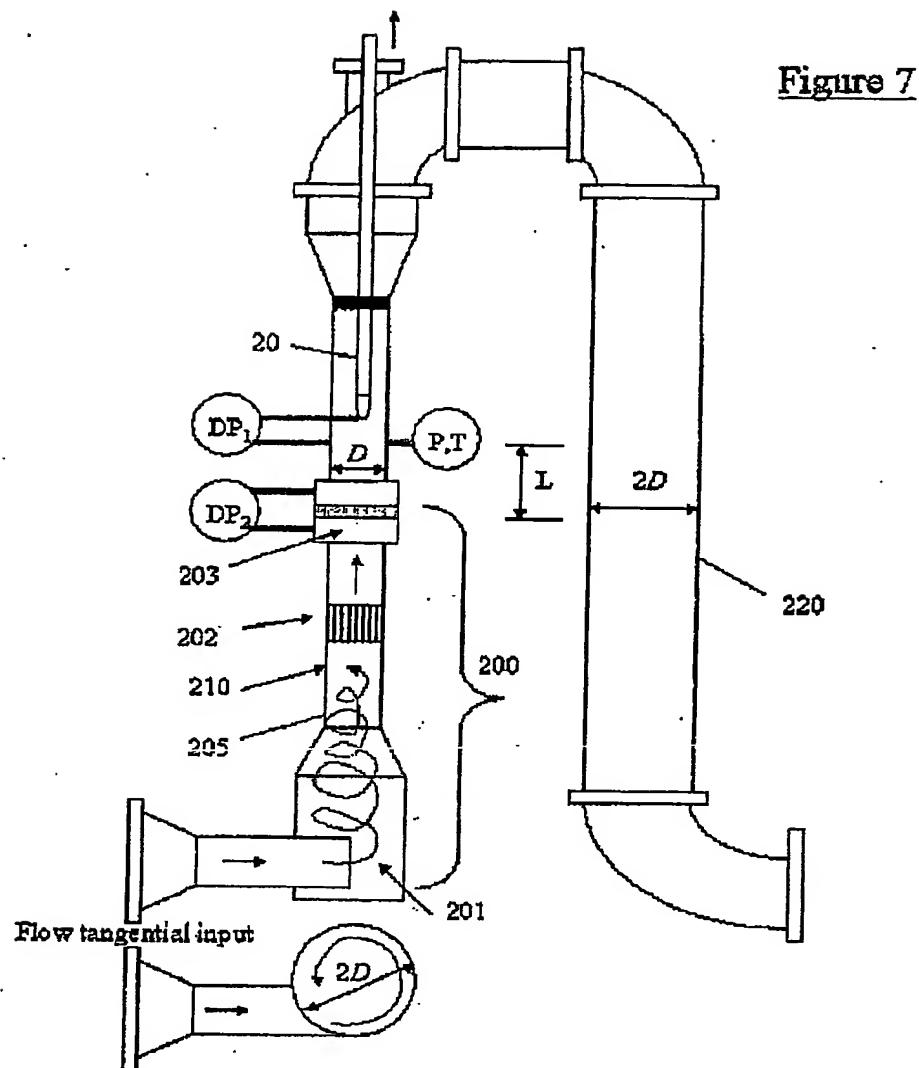


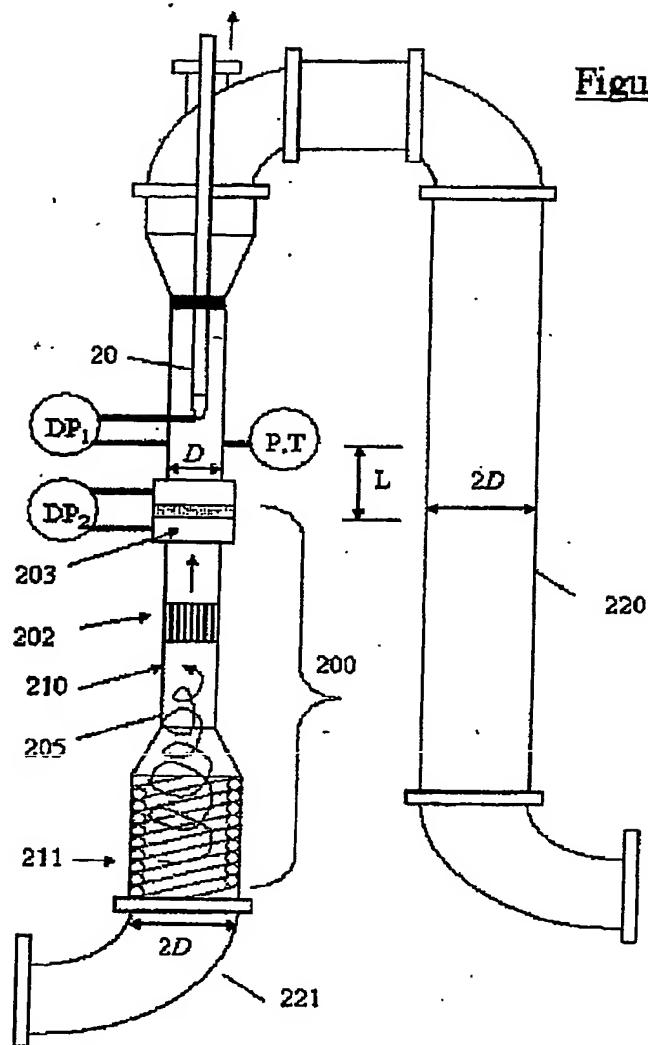
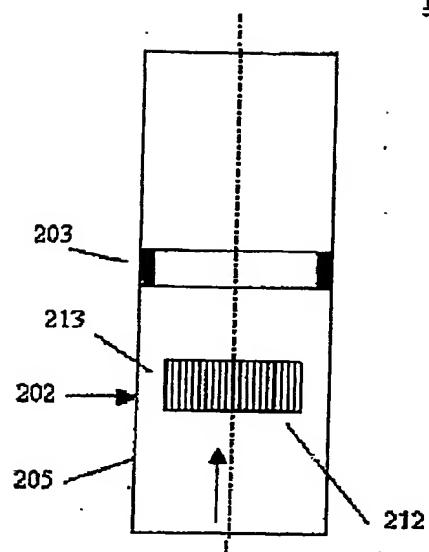
Figure 8

Figure 9

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